

## E-5 中小型工廠家數

行 業 別	110年 2021			111年 2022		
	全部工廠	中小型 工廠	中小型工 廠占全部 工廠比率	全部工廠	中小型 工廠	中小型工 廠占全部 工廠比率
	Total Factories	Small and Medium Factories	Ratio (%)	Total Factories	Small and Medium Factories	Ratio (%)
總 計	...	...	...	91 534	89 533	97.81
製造業	...	...	...	91 514	89 513	97.81
食品及飼品業	...	...	...	7 285	7 145	98.08
飲料及菸草業	...	...	...	560	537	95.89
紡織業	...	...	...	3 113	3 062	98.36
成衣及服飾品業	...	...	...	1 046	1 037	99.14
皮革毛皮製品業	...	...	...	587	580	98.81
木竹製品業	...	...	...	1 214	1 210	99.67
紙漿、紙及紙製品業	...	...	...	1 552	1 523	98.13
印刷及資料儲存媒體複製業	...	...	...	2 049	2 031	99.12
石油及煤製品業	...	...	...	186	180	96.77
化學材料及肥料業	...	...	...	1 120	1 048	93.57
其他化學製品業	...	...	...	2 495	2 458	98.52
藥品及醫用化學製品業	...	...	...	458	425	92.79
橡膠製品業	...	...	...	1 237	1 211	97.90
塑膠製品業	...	...	...	7 757	7 701	99.28
非金屬礦物製品業	...	...	...	2 514	2 476	98.49
基本金屬業	...	...	...	1 733	1 676	96.71
金屬製品業	...	...	...	23 536	23 432	99.56
電子零組件業	...	...	...	3 640	3 088	84.84
電腦電子產品及光學製品業	...	...	...	2 603	2 376	91.28
電力設備及配備業	...	...	...	3 123	3 025	96.86
機械設備業	...	...	...	14 092	13 940	98.92
汽車及其零件業	...	...	...	2 766	2 677	96.78
其他運輸工具及其零件業	...	...	...	1 949	1 878	96.36
家具業	...	...	...	1 489	1 479	99.99
其他製造業	...	...	...	3 138	3 056	97.39
產業用機械設備維修及安裝業	...	...	...	272	262	96.32
非製造業	...	...	...	20	20	100.00

資料來源：經濟部統計處。

附 註：1. 中小型工廠為員工人數未滿200人者。

2. 行業別係採行政院主計總處頒定之中華民國行業標準分類（第11次修訂版）。

## E-5 Number of Small and Medium Factories

單位：家  
Unit: Establishments

112年 2023			113年 2024			Industry
全部工廠 Total Factories	中小型 工廠 Small and Medium Factories	中小型工 廠占全部 工廠比率 Ratio (%)	全部 工廠 Total Factories	中小型 工廠 Small and Medium Factories	中小型工 廠占全部 工廠比率 Ratio (%)	
92 206	90 183	97.81	93 564	91 551	97.85	<b>Total</b>
92 181	90 158	97.81	93 528	91 515	97.85	Manufacturing
7 456	7 304	97.96	7 667	7 513	97.99	Food Products and Prepared Animal Feeds Manufacturing
564	541	95.92	557	535	96.05	Beverages and Tobacco Manufacturing
3 076	3 022	98.24	3 013	2 970	98.57	Textiles Mills
1 026	1 016	99.03	1 016	1 007	99.11	Wearing Apparel and Clothing Accessories Manufacturing
578	571	98.79	571	564	98.77	Leather, Fur and Related Products Manufacturing
1 235	1 231	99.68	1 278	1 274	99.69	Wood and Bamboo Products Manufacturing
1 576	1 545	98.03	1 626	1 594	98.03	Paper and Paper Products Manufacturing
2 048	2 031	99.17	2 027	2 009	99.11	Printing and Reproduction of Recorded Media
191	185	96.86	191	185	96.86	Petroleum and Coal Products Manufacturing
1 117	1 051	94.09	1 141	1 075	94.22	Manufacture of Chemical Material and Fertilizers
2 503	2 468	98.60	2 494	2 456	98.48	Other Chemical Products Manufacturing
454	416	91.63	458	418	91.27	Pharmaceuticals & Medicinal Chemical Products Manufacturing
1 248	1 223	98.00	1 263	1 240	98.18	Rubber Products Manufacturing
7 776	7 721	99.29	7 785	7 734	99.34	Plastic Products Manufacturing
2 521	2 485	98.57	2 606	2 568	98.54	Other Non-metallic Mineral Products Manufacturing
1 760	1 705	96.88	1 760	1 704	96.82	Basic Metal Manufacturing
24 013	23 907	99.56	24 789	24 683	99.57	Fabricated Metal Products Manufacturing
3 602	3 034	84.23	3 545	2 979	84.03	Electronic Parts and Components Manufacturing
2 567	2 336	91.00	2 559	2 328	90.97	Computers, Electronic and Optical Products Manufacturing
3 154	3 054	96.83	3 188	3 085	96.77	Electrical Equipment Manufacturing
14 048	13 904	98.97	14 164	14 009	98.91	Machinery and Equipment Manufacturing
2 775	2 688	96.86	2 838	2 759	97.22	Motor Vehicles and Parts Manufacturing
1 967	1 897	96.44	1 992	1 928	96.79	Other Transport Equipment & Parts Manufacturing
1 514	1 503	0.99	1 571	1 560	0.99	Furniture Manufacturing
3 137	3 055	97.39	3 143	3 062	97.42	Other Manufacturing
275	265	96.36	286	276	96.50	Repair and Installation of Industrial Machinery and Equipment
25	25	100.00	36	36	100.00	Non-Manufacturing

Source: Department of Statistics, M. O. E. A..

Note: 1. Small and Medium Factories refer to the factories having less than 200 employees.  
2. The Standard Industrial Classification (The 11th Amendment) published by DGBAS of Executive Yuan.